



ELC-GPXFERMOD

GP Transfer Module

Instruction Sheet

WARNING



Always read this manual before using the ELC-GPXFERMOD.



ELC-GPXFERMOD doesn't support plug and play function. Please turn off power before plugging in ELC-GP02 or ELC-GP04.



ELECTRICAL SPECIFICATION

Item	ELC-GPXFERMOD	
Data Reserved Life	20 years	
Times for Writing In	100,000 Cycles	
Operation Temperature	0°C~55°C	
Weight / Dimension	3g / 50.85×19.8×10 mm	

MEMORY TRANSFER MODULE FUNCTIONS

The function of transfer module that ELC-GP Series provides to copy user program, system function and passwords is different from the copy program. It is used to copy the whole HMI environment settings and application programs to another HMI rapidly. It can save much time and manpower. The operation is in the following.

Definition: Transfer module (ELC-GPXFERMOD) = XMOD, GP Series = GP

Step	GP→XMOD	XMOD→GP
1	Turn the switch on the XMOD to GP→XMOD	Turn the switch on the XMOD to XMOD→GP
2	Insert the XMOD into the expansion port of GP	Insert the XMOD into the expansion port of GP
3	Input the power to GP	Input the power to GP
4	It will display "remove XMOD" on the screen and	It will display "remove XMOD" on the screen and
	power on again	power on again

HMI display message

GP→XMOD (Copy HMI program to XMOD)

If the model type of GP does not correspond with the model type of program of XMOD. GP will display:

GP series and XMOD is different Press Enter to Confirm GP series→XMOD

(Application of GP04G and GP02G can't be used each other)

If the model type of GP corresponds with the model type of program of XMOD. GP will display:

Press Enter to Confirm GP series→XMOD Press Esc to Exit

Press Esc to Exit

Press <Enter> ton confirm to copy.

When executing writing in (data is transmitting and indication LED of RS-485 will light, only for GP04) GP will display:

GP series →XMOD Please wait!

When completing transmitting, GP will display:

Please Remove the XMOD and Reboot

Please turn the power off and remove XMOD from GP. At this time, all program and system settings have copied to XMOD.

XMOD→GP (Copy program in XMOD to HMI)

If there is no program in XMOD. GP will display:

The XMOD is Empty
XMOD → GP series is illegal

If the model type of GP does not correspond with the model type of program of XMOD.

GP series and XMOD is different Please Remove the XMOD and Reboot

If the model type of GP corresponds with the model type of program of XMOD. GP will display:

Press Enter to Confirm GP series→XMOD XMOD→ GP series Press Esc to Exit

Press <Enter> ton confirm to copy.

When executing writing in (data is transmitting and indication LED of RS-485 will light, only for GP04) GP will display:

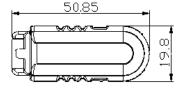
XMOD →GP series Please wait!

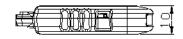
When completing transmitting, GP will display:

Please Remove the XMOD and Reboot

Please turn the power off and remove XMOD from GP. At this time, all program and system settings have copied to XMOD.

DIMENSION AND INSTALLATION METHOD







(unit: mm)

